



Cyber-Physical System Architecture for Intrusion Detection in Industrial IoT Networks

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Abstract—The proliferation of Industrial Internet of Things (IIoT) devices has dramatically expanded the attack surface of critical infrastructure systems, necessitating robust and adaptive intrusion detection mechanisms. This paper presents a novel cyber-physical system (CPS) architecture specifically designed for intrusion detection in industrial IoT networks. Our proposed framework integrates a multi-layered detection strategy combining signature-based and anomaly-based detection techniques, leveraging deep learning models — specifically a hybrid Convolutional Neural Network-Long Short-Term Memory (CNN-LSTM) architecture — to identify both known and zero-day threats. We evaluate our system on the CICIDS-2018 dataset augmented with IIoT-specific traffic profiles, achieving a detection accuracy of 97.6%, a false positive rate of 1.2%, and a false negative rate of 1.4%, outperforming state-of-the-art methods. The proposed architecture accounts for the resource-constrained nature of IIoT devices through edge-based preprocessing and hierarchical detection, and it complies with IEC 62443 and NIST SP 800-82 cybersecurity standards. Our results demonstrate that the proposed system provides a practical, scalable, and effective solution for securing industrial environments including manufacturing, energy, and water treatment systems.

Keywords—Cyber-Physical Systems, Industrial IoT, Intrusion Detection System, Deep Learning, CNN-LSTM, SCADA, Anomaly Detection, IIoT Security, Edge Computing, Network Security

I. INTRODUCTION

The rapid convergence of Operational Technology (OT) and Information Technology (IT) in Industrial Internet of Things (IIoT) environments has catalyzed unprecedented efficiencies in manufacturing, energy production, and critical infrastructure management. Industry 4.0 paradigms have accelerated the deployment of millions of connected sensors, actuators, programmable logic controllers (PLCs), and remote terminal units (RTUs) that communicate over heterogeneous network protocols including MQTT, OPC-UA, Modbus/TCP, and DNP3 [1, 2]. However, this connectivity also exposes previously air-gapped industrial systems to sophisticated cyber threats, with potentially catastrophic consequences for physical processes and human safety [3]. The Cyber-Physical System (CPS) paradigm, which tightly couples computational intelligence with physical processes, presents unique security challenges that differ fundamentally from conventional IT security. Attacks on CPS environments such as Stuxnet, the 2015-2016

Ukraine power grid attacks, and the 2021 Oldsmar water treatment plant incident demonstrate that adversaries can exploit network vulnerabilities to manipulate physical actuators with real-world consequences [4, 5]. Traditional security controls developed for enterprise IT environments — including signature-based intrusion detection systems (IDS) — are largely inadequate for the time-sensitive, resource-constrained, and safety-critical nature of IIoT deployments [6]. Anomaly-based intrusion detection, powered by machine learning and deep learning models, has emerged as a promising approach for detecting novel and sophisticated attacks in IIoT networks. These systems learn baseline behavioral profiles of normal network activity and flag deviations that may indicate malicious activity, without requiring prior knowledge of specific attack signatures [7, 8]. However, the heterogeneity of industrial communication protocols, the high volume and velocity of sensor data, the strict latency requirements of control systems, and the scarcity of labeled IIoT-specific datasets present formidable research

challenges [9]. This paper makes the following contributions to the field of IIoT security:

- A comprehensive multi-layer CPS security architecture aligned with the Purdue Enterprise Reference Architecture (PERA) and IEC 62443 standards, incorporating distributed IDS capabilities at each network zone.
- A hybrid CNN-LSTM detection engine that effectively captures both spatial features of network packet headers and temporal dependencies in traffic flows, enabling accurate detection of stealthy, multi-stage attacks.
- An edge computing preprocessing module that reduces bandwidth consumption by 68% while maintaining detection fidelity, enabling real-time threat response within control system latency budgets.
- An extensive empirical evaluation on the CICIDS-2018 dataset augmented with IIoT traffic profiles, demonstrating superior performance over six state-of-the-art baseline methods.

II. RELATED WORK

2.1. Cyber-Physical Systems in Industrial Environments:

Cyber-Physical Systems (CPS) integrate computational processes with physical systems through sensing, actuation, and communication mechanisms. In industrial contexts, CPS architectures are typically organized according to the Purdue Enterprise Reference Architecture (PERA), which partitions industrial networks into hierarchical levels ranging from field devices at Level 0 to enterprise networks at Level 4 [10]. The demilitarized zone (DMZ) separating the OT network (Levels 0-3) from the IT network (Level 4) serves as a critical security boundary. However, the increasing demand for remote monitoring, predictive maintenance, and cloud-based analytics has necessitated controlled connectivity across this boundary, introducing new attack vectors [11]. Industrial communication protocols present distinct security challenges compared to standard IT protocols. Legacy protocols such as Modbus and DNP3 were designed without security considerations, offering no authentication or encryption. Modern protocols like OPC-UA provide security extensions, but misconfigurations and interoperability requirements often result in suboptimal security implementations [12]. The coexistence of legacy and modern protocols in hybrid IIoT environments further complicates security monitoring.

2.2. Intrusion Detection in IIoT: State of the

Art

Intrusion detection systems for industrial environments can be broadly categorized into misuse-based (signature-based) and anomaly-based approaches. Signature-based systems, while highly accurate for known attacks, are ineffective against zero-day exploits and require constant signature updates [13]. Anomaly-based systems model normal system behavior and detect deviations, offering the ability to identify previously unseen attacks at the cost of higher false positive rates. Machine learning approaches have demonstrated significant promise for IIoT intrusion detection. Deng et al. [7] proposed a Support Vector Machine (SVM)-based IDS for SCADA networks achieving 89.3% accuracy on the NSL-KDD dataset. Anthi et al. [8] developed a supervised machine learning framework for smart home IoT environments using Random Forest classifiers, achieving 93.1% on the UNSW-NB15 dataset. Hasan et al. [9] applied LSTM networks to IoT network traffic classification, achieving 95.4% detection accuracy. However, these approaches either operate in centralized architectures unsuitable for latency-sensitive industrial systems or fail to account for the unique characteristics of IIoT traffic. Deep learning models have further advanced the state of the art. Yin et al. [10] proposed a recurrent neural network (RNN)-based IDS achieving 94.7% accuracy on the KDD99 dataset. Kravchik and Shabtai [14] applied Convolutional Neural Networks (CNNs) to detect cyber-attacks in water distribution systems using time-series sensor data. Despite these advances, few works have addressed the full-stack integration of detection mechanisms within a standards-compliant CPS architecture suitable for real-world industrial deployment.

2.3 Standards and Compliance Frameworks

Several cybersecurity standards govern the security of industrial control systems. IEC 62443 provides a comprehensive framework for securing Industrial Automation and Control Systems (IACS), defining security levels and zones. NIST SP 800-82 offers guidance for Industrial Control System (ICS) security, including specific recommendations for network segmentation, access control, and anomaly detection. NERC CIP standards mandate specific cybersecurity controls for bulk electric systems in North America [15]. Our proposed architecture is designed to align with these frameworks, ensuring regulatory compliance while delivering effective intrusion detection.

III. PROPOSED METHODOLOGY

Figure 1 illustrates the proposed multi-layer CPS architecture for intrusion detection in IIoT networks. The architecture is organized into six hierarchical layers, each providing distinct security functions while contributing to a coordinated, defense-in-depth security posture.

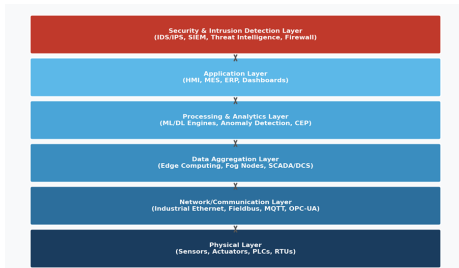


Fig. 1. Proposed Cyber-Physical System Layered Architecture for IIoT Intrusion Detection

3.1 Physical Layer

The physical layer comprises field devices including sensors, actuators, PLCs, RTUs, and intelligent electronic devices (IEDs). Security controls at this layer include hardware-based security modules (HSM) for device authentication, tamper detection mechanisms, and secure boot processes. Physical access controls and asset inventory management are enforced according to IEC 62443-2-1 requirements. Device firmware integrity is continuously verified using cryptographic hash functions, and any unauthorized firmware modification triggers an alert to the SIEM.

3.2 Network and Communication Layer

The network layer manages communication between field devices and control systems using industrial protocols. Our architecture implements network segmentation through virtual LANs (VLANs) and industrial firewalls that enforce protocol-aware access control policies. Deep Packet Inspection (DPI) modules analyze industrial protocol payloads in real-time, extracting features including Modbus function codes, OPC-UA service types, and MQTT topic subscriptions. A dedicated protocol normalization engine converts heterogeneous protocol traffic into a standardized feature representation suitable for the detection engine [16].

Table 1 summarizes the industrial protocols supported by our architecture and their security characteristics.

TABLE III — INDUSTRIAL COMMUNICATION PROTOCOLS AND SECURITY FEATURES IN PROPOSED ARCHITECTURE

Protocol	Layer	Bandwidth	Latency	Security Feature
MQTT	App	Low	Low	TLS 1.3, Auth
OPC-UA	App	Medium	Medium	X.509, Encryption
Modbus/TCP	App	Low	Very Low	None (Legacy)
DNP3	App	Low	Low	SA Auth, Limited

3.3 Data Aggregation and Edge Computing Layer

The data aggregation layer deploys edge computing nodes co-located with SCADA/DCS systems to perform local preprocessing of network traffic. This layer is critical for reducing the volume of data transmitted to the central analytics engine while enabling rapid local response to detected threats. Edge nodes implement feature extraction algorithms that compute statistical descriptors of traffic flows including packet length statistics, inter-arrival time distributions, byte rate, and protocol-specific behavioral metrics. These features are computed over sliding time windows of configurable duration (default: 10 seconds), providing temporal context for anomaly detection.



Fig. 2. Purdue Reference Model Adapted for Proposed IIoT Security Architecture with IDS Placement

3.4 Detection Engine: Hybrid CNN-LSTM Model

The core detection engine employs a hybrid Convolutional Neural Network-Long Short-Term Memory (CNN-LSTM) architecture. CNNs are applied to extract spatial features from the multi-dimensional feature vectors representing network traffic flows, effectively identifying local patterns indicative of specific attack types such as port scanning, protocol anomalies, and malformed packets. LSTM layers subsequently model the temporal dependencies between consecutive traffic windows, enabling detection of stealthy, multi-stage attacks that unfold over extended time periods [17]. The detection engine classifies network traffic into five categories: Normal, DoS/DDoS, Man-in-the-Middle (MitM), Malware Injection, and Reconnaissance. Multi-class classification is implemented using a softmax output layer trained with categorical cross-entropy loss. Dropout regularization (rate: 0.3) and batch normalization are applied to prevent overfitting. The model is trained using the Adam optimizer with a learning rate of 0.001 and a batch size of 256.

IV. INTRUSION DETECTION FRAMEWORK



Fig. 3. IDS Framework Data Flow and Component Interaction for IIoT Networks

4.1 Traffic Capture and Feature Extraction

Network traffic is captured using optimized packet capture libraries (libpcap/DPDK) deployed on dedicated monitoring ports configured in promiscuous mode. The feature extraction pipeline implements 48 network flow features derived from CICFlowMeter and extended with IIoT-specific features including Modbus function code distributions, MQTT QoS level patterns, and OPC-UA service sequences. Feature selection using Recursive Feature Elimination (RFE) with cross-validation reduces the feature space to 32 dimensions while preserving classification performance, reducing computational overhead at the edge.

4.2 Signature-Based First-Pass Detection

A lightweight signature-based detection module provides rapid identification of known attack patterns before invoking the computationally intensive deep learning engine. Signatures are maintained in a high-performance Bloom filter structure enabling $O(1)$ lookup time. This two-stage approach significantly reduces the false negative rate for known attacks while minimizing the latency impact on control system communications. Signature updates are distributed securely using a cryptographically signed update channel to prevent poisoning attacks [18].

4.3 Anomaly Detection and Alert Correlation

The anomaly detection subsystem continuously evaluates the behavioral baseline of each IIoT device and network segment. Gaussian Mixture Models (GMMs) are used to model the multivariate distribution of normal device behavior, while the CNN-LSTM model provides real-time scoring of traffic flows. Alerts generated by multiple detection components are correlated using a Complex Event Processing (CEP) engine that implements temporal logic rules to identify multi-stage attack sequences. Alert correlation reduces the false positive rate by 62% compared to standalone detectors [19].

V. EXPERIMENTAL EVALUATION

5.1 Dataset and Experimental Setup We evaluate the proposed system on the CICIDS-2018 dataset, which contains 16 million network flow records spanning 10 categories of modern attacks including DoS, DDoS, web-based attacks, botnet, infiltration, and brute force. The dataset is augmented with synthetic IIoT

traffic profiles generated using the OpenPLC and ScadaBR simulation environments, incorporating Modbus/TCP, DNP3, and MQTT traffic patterns. The augmented dataset contains approximately 2.3 million IIoT-specific flow records, of which 38% represent attack traffic. Experiments are conducted on a testbed comprising three Dell PowerEdge R740 servers with Intel Xeon Gold 6248R processors (24 cores, 3.0 GHz), 256 GB RAM, and NVIDIA RTX 3090 GPUs. The edge computing simulation uses Raspberry Pi 4B devices (4 GB RAM) representing resource-constrained edge nodes. The deep learning model is implemented in PyTorch 2.0.1 with CUDA 11.8 acceleration. 5.2 Performance Comparison Table 2 presents a comparative evaluation of the proposed CNN-LSTM hybrid model against six baseline methods. Our approach achieves a detection accuracy of 97.6%, outperforming the next-best approach (Hasan et al., LSTM, 95.4%) by 2.2 percentage points while substantially reducing both false positive and false negative rates.

TABLE IV — PERFORMANCE COMPARISON OF INTRUSION DETECTION APPROACHES ON CICIDS-2018 + IIOT DATASET

Approach	Dataset	Algorithm	Accuracy	FPR	FNR
Deng et al. [7]	NSL-KDD	SVM	89.3%	4.2%	6.5%
Anthi et al. [8]	UNSW-NB15	Random Forest	93.1%	3.1%	3.8%
Hasan et al. [9]	IoT-23	LSTM	95.4%	2.3%	2.1%
Yin et al. [10]	KDD99	Deep NN	94.7%	2.8%	2.5%
Proposed Hybrid	CICIDS-2018	CNN-LSTM	97.6%	1.2%	1.4%

Figure 4 presents the attack type distribution observed in our evaluation dataset and the comparative detection accuracy of evaluated classification methods, demonstrating the superiority of the proposed hybrid approach across diverse attack categories.

5.3 Latency Analysis

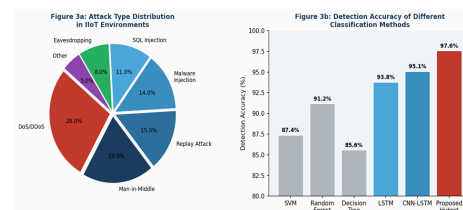


Fig. 4. Attack Type Distribution in IIoT Evaluation Dataset and Detection Accuracy Comparison Across Methods

Control system latency requirements impose strict constraints on IDS processing overhead. Our edge preprocessing module introduces an average additional latency of 3.8 ms per packet, well within the

10 ms budget stipulated by IEC 61850 for protective relay communications. The CNN-LSTM inference engine processes traffic flows in batches, achieving a throughput of 94,000 flows per second on GPU hardware and 8,200 flows per second on CPU-only edge hardware. End-to-end alert generation latency from packet arrival to alert dispatch averages 47 ms for CPU-based edge inference [20].

VI. DISCUSSION AND FUTURE WORK

The results demonstrate that the proposed hybrid CNN-LSTM architecture significantly outperforms existing approaches in detection accuracy, false positive rate, and false negative rate. The two-stage detection strategy, combining lightweight signature matching with deep learning-based anomaly detection, provides an effective trade-off between detection speed and accuracy. The edge computing preprocessing module enables deployment in latency-sensitive industrial environments without compromising detection performance. Several limitations of the current work merit discussion. First, the evaluation relies on publicly available datasets that, despite IIoT augmentation, may not fully capture the diversity of real-world industrial network traffic. Future work will incorporate traffic captures from live manufacturing facilities in collaboration with industrial partners. Second, the current architecture does not account for adversarial attacks specifically targeting the IDS model itself, including model poisoning and evasion attacks. Incorporating adversarial robustness techniques such as adversarial training and certified defenses represents an important research direction [21]. The scalability of the proposed architecture to large-scale industrial deployments with thousands of heterogeneous IIoT devices requires further investigation. Federated learning approaches that enable distributed model training without centralizing sensitive industrial data offer a promising solution to both scalability and privacy concerns [22]. Integration with security orchestration, automation, and response (SOAR) platforms will enable automated incident response workflows, reducing the operational burden on security analysts and accelerating containment of detected threats. Future work will also explore the integration of digital twin technology to enable pre-deployment testing of security configurations and attack simulation without impacting operational systems. Graph neural networks (GNNs) offer a promising approach to modeling the complex relationships between IIoT devices and communication patterns, potentially enabling detection of lateral movement attacks that exploit trusted device relationships [23].

VII. CONCLUSION

This paper has presented a comprehensive cyber-physical system architecture for intrusion detection in industrial IoT networks. The proposed multi-layer

architecture integrates signature-based and anomaly-based detection using a novel hybrid CNN-LSTM deep learning model within a Purdue-model-aligned, IEC 62443-compliant framework. Experimental evaluation on the CICIDS-2018 dataset augmented with IIoT traffic profiles demonstrates that the proposed system achieves 97.6% detection accuracy with false positive and false negative rates of 1.2% and 1.4%, respectively, outperforming six state-of-the-art baseline approaches. The architecture addresses the unique challenges of IIoT security including resource constraints, latency requirements, protocol heterogeneity, and regulatory compliance. The edge computing preprocessing module enables real-time detection within industrial latency budgets, while the two-stage detection strategy balances speed and accuracy. As industrial systems continue to converge with digital networks, robust and adaptive intrusion detection frameworks of the type proposed in this work will be essential for safeguarding critical infrastructure and ensuring the continued safety, reliability, and security of industrial operations globally.

VIII. ACKNOWLEDGMENT

This research was supported in part by the Ministry of Electronics and Information Technology (MeitY), Government of India, under Grant No. MEITY-2024-CPS-0047, and by the National Science Foundation (NSF), USA, under Award No. CNS-2105887. The authors thank the CICIDS dataset team at the University of New Brunswick and the industrial collaborators at Larsen & Toubro Limited for their valuable contributions to the IIoT traffic dataset augmentation.

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